



INSTRUCTION SHEET

REMOVABLE ALUMINIUM RIGID SEAT PAN (RAMQ)



- Pay particular attention to the orientation of the anchorages of the removable rigid seats 0005309-00 and the side on which they are applied with the rigid seat 0007998-XX.



- Before beginning assembly, make sure you have all the necessary parts. These parts must be ordered through your representative or through the Moton Composites customer service. Make sure to have the serial number of your wheelchair to make ordering easier.

Material(s) required:

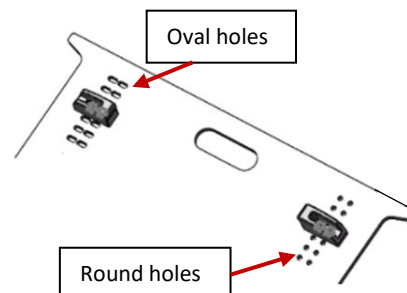
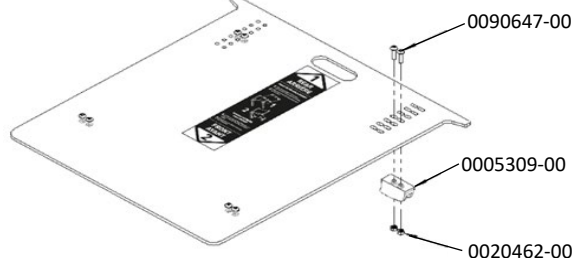
- For folding wheelchairs
(0005915-XX)
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- For rigid wheelchairs
(0005935-XX & 0006961-XX)

Tool(s) required:

- 1 X 0007998-XX removable rigid aluminium seat pan
 - 8 X 0020462-00 nut
 - 8 X 0090647-00 domed head screws (M5X0.8X18MM L)
 - 4 X 0005309-XX removable rigid seat pan anchoring
 - 4mm Allen key
 - **4.5Nm** adjusted torque wrench
 - 1 X 0008540-00 set of self-adhesive Velcro hooks (provided to the customer)
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- 8 X 0090664-00 domed head screw (M6X1X30MM)
 - 4 X 0051119-00 aluminium universal clamp 1.25"
 - 1 X 007989_0007990 fixed aluminium seat pan
 - 5mm Allen key
 - **7Nm** adjusted torque wrench
 - 1 X 0008540-00 set of self-adhesive Velcro hooks (provided to the customer)

FOLDING WHEELCHAIRS INSTALLATION

- When the back of the rigid seat pan is facing us, the holes for positioning the anchors will be oval towards left and round towards right.

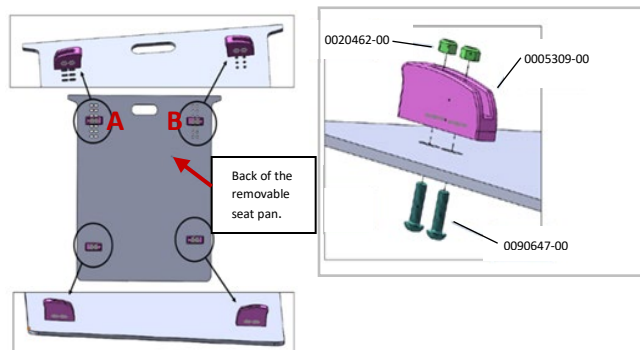




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REMOVABLE ALUMINIUM RIGID SEAT PAN (RAMQ)

1. Install the anchors on the back of the removable seat pan using the Allen key. Position may vary depending on the rear mounting plate and the other accessories positions.



2. Finalize the installation with the **4.5Nm** adjusted torque wrench.
3. Install the Velcro on the rigid seat pan corresponding to their location under the cushion.

- The top anchors (A and B) must be compatible with the clamps of the HELIO C2 H-Block supports. Move the H-Block seat support so that they are just in front of anchors (A and B) to prevent the rigid seat pan to slide forward.

RIGID WHEELCHAIRS INSTALLATION

1. Put the anchors according to the place available depending on the configuration of the wheelchair using the Allen key.
2. Finalize the installation with the **7Nm** adjusted torque wrench.
3. Install the Velcro on the rigid seat pan corresponding to their location under the cushion.

