



INSTRUCTION SHEET

OXYGEN TANK HOLDER INSTALLATION (HELIO A6 – HELIO A7 – HELIO C2 - MOVE)



- The oxygen tank holder is incompatible with the ISO 7176-19 option.



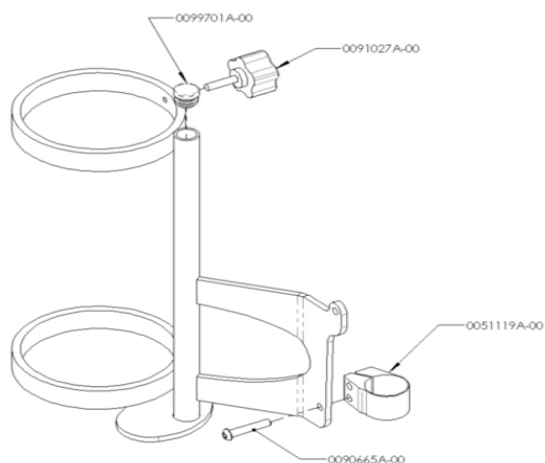
- Before the beginning of the installation, make sure to have all needed pieces. The pieces must be ordered by your representative or by the customer service from Motion Composites. Have your serial number on hand to facilitate the order.

Material(s) required:

- Oxygen tank holder (#0060501B-00)

Tool(s) required:

- 4 mm Allen key
- Medium strength liquid threadlocker (blue)
- 7 Nm adjusted torque wrench



LOWER PART HOLDER INSTALLATION

1. Take off the rear left wheel.
2. Install the clamp (#51119) onto the rear left frame of the wheelchair. (Figure 1)
3. Once installed, turn the clamp to get the final position. (Figure 2)

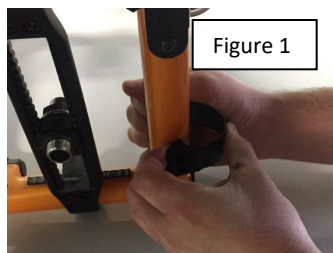


Figure 1

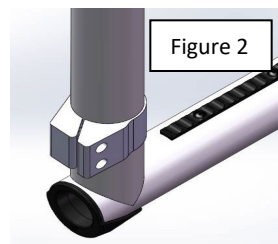


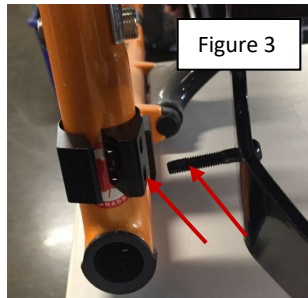
Figure 2



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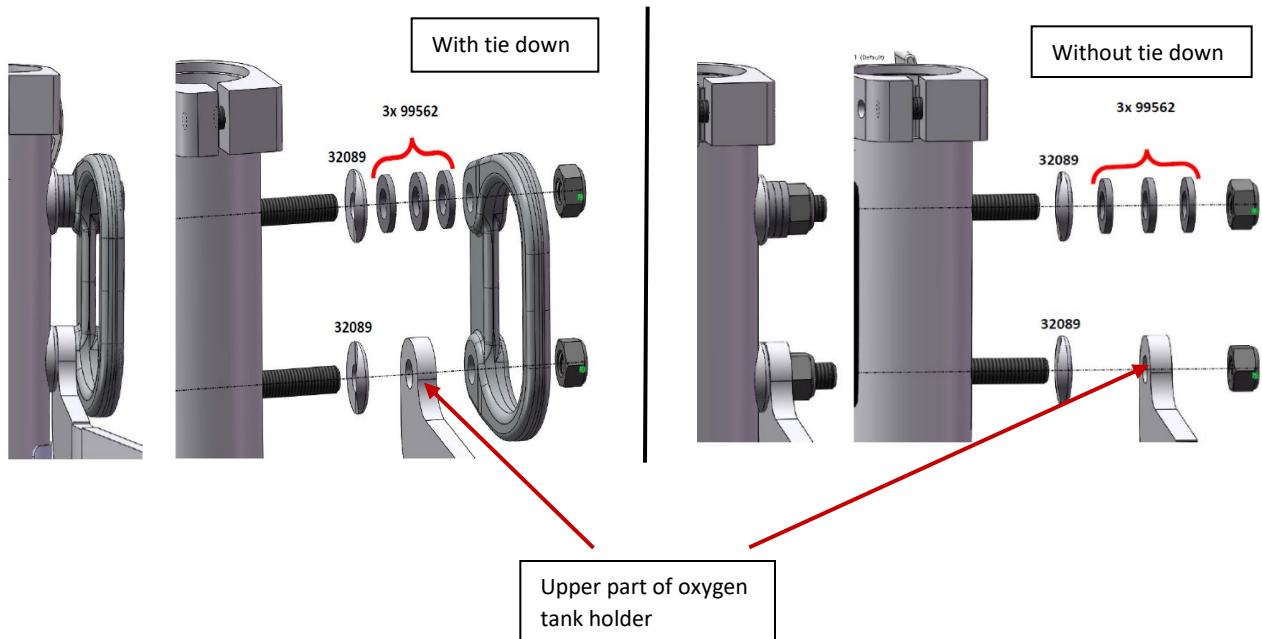
4. Put 1 drop of blue threadlocker on the tip of the screw (#0090665A-00).
5. Install lower part of the oxygen tank holder by inserting screw (#0090665A-00) into the clamp with the 4 mm Allen key (Figure 3).
6. Finalize the installation with the 7 Nm adjusted torque wrench.



UPPER PART HOLDER INSTALLATION

CONFIGURATION 1:

- With flip-back + tie down (#9001233) – aluminium frame
- With flip-back only (#9001175) – aluminium frame
- With tie down only (#9001173) – aluminium frame
- Without flip-back + without tie down (#9001174) – aluminium frame
- With tie down only (9001235) – carbon frame

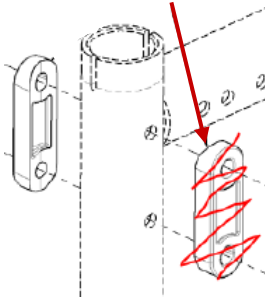




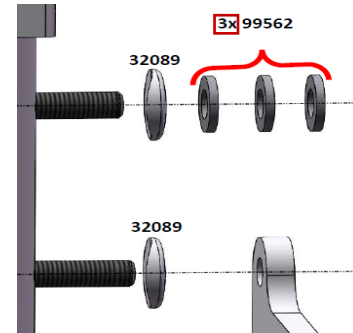
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1. Remove the spacer (#32066) behind the wheelchair.



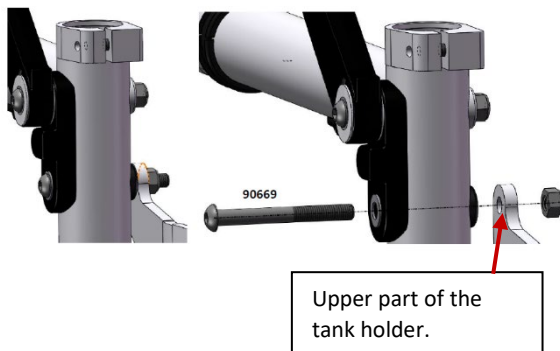
2. Add 1 X the spacer (#32089) on the top screw and on the bottom screw.
3. Add number of spacer (#32089) required depending on the wheelchair configuration to have a total of 3.



4. Put 1 drop of blue threadlocker on the tip of each screw and finalize the installation with the 7 Nm adjusted torque wrench.

CONFIGURATION 2:

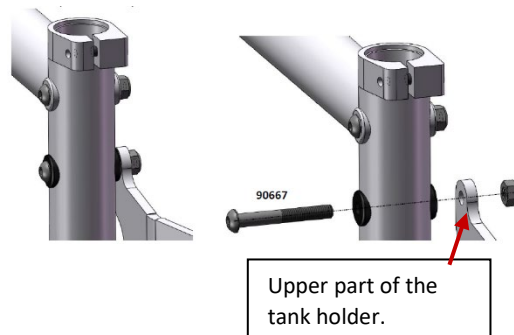
- With flip back only (#9001234) – carbon frame



1. Replace the screw (#90667) by the longer screw (#90669).
2. Put 1 drop of blue threadlocker on the tip of the screw and finalize the installation with the 7 Nm adjusted torque wrench.

CONFIGURATION 3:

- Without flip-back + without tiedown (#9001236) – carbon frame



1. Replace the screw (#90666) by the longer screw (#90667).
2. Put 1 drop of blue threadlocker on the tip of the screw and finalize the installation with the 7 Nm adjusted torque wrench.