





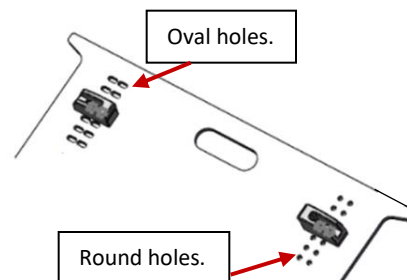
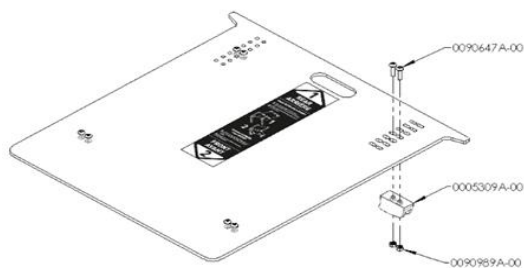
INSTRUCTION SHEET
REMOVABLE ALUMINIUM RIGID SEAT PAN (RAMQ)

-  • Pay particular attention to the orientation of the anchorages of the removable rigid seats 0005309A-00 and the side on which they are applied with the rigid seat 0007998A-XX.
-  • Before beginning assembly, make sure you have all the necessary parts. These parts must be ordered through your representative or through the Moton Composites customer service. Make sure to have the serial number of your wheelchair to make ordering easier.

Material(s) required:	Tool(s) required:
<ul style="list-style-type: none"> • For folding wheelchairs (0005915A-XX) 	<ul style="list-style-type: none"> • 1 X 0007998A-XX removable rigid aluminium seat pan • 8 X 0090989A-00 thin self-locking nut (M5X0.8) • 8 X 0090647A-00 domed head screws (M5X0.8X18MM L) • 4 X 0005309A-XX removable rigid seat pan anchoring • 4 mm Allen key • 4.5 Nm adjusted torque wrench • 1 X 0008540A-00 set of self-adhesive Velcro hooks (provided to the customer)
<ul style="list-style-type: none"> • For rigid wheelchairs (0005935A-XX & 0006961A-XX) 	<ul style="list-style-type: none"> • 8 X 0090664A-00 domed head screw (M6X1X30MM) • 4 X 0051119A-00 aluminium universal clamp 1.25" • 1 X 007989A_0007990A fixed aluminium seat pan • 5 mm Allen key • 7 Nm adjusted torque wrench • 1 X 0008540A-00 set of self-adhesive Velcro hooks (provided to the customer)

FOLDING WHEELCHAIRS INSTALLATION

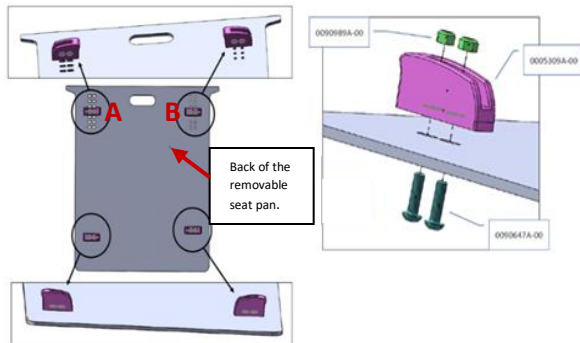
- When the back of the rigid seat pan is facing us, the holes for positioning the anchors will be oval towards left and round towards right.





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1. Install the anchors on the back of the removable seat pan using the Allen key. Position may vary depending on the rear mounting plate and the other accessories positions.

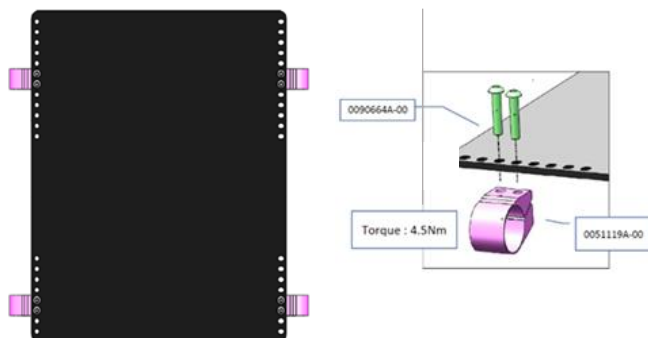


- The top anchors (A and B) must be compatible with the clamps of the HELIO C2 H-Block supports. Move the H-Block seat support so that they are just in front of anchors (A and B) to prevent the rigid seat pan to slide forward.

2. Finalize the installation with the 4.5 adjusted torque wrench.
3. Install the Velcro on the rigid seat pan corresponding to their location under the cushion.

RIGID WHEELCHAIRS INSTALLATION

1. Put the anchors according to the place available depending on the configuration of the wheelchair using the Allen key.



2. Finalize the installation with the 7 Nm adjusted torque wrench.
3. Install the Velcro on the rigid seat pan corresponding to their location under the cushion.