



INSTALLATION INSTRUCTIONS

One Arm Drive Adjustment

COMPATIBLE WITH ALL WHEELCHAIRS

Material(s) required:

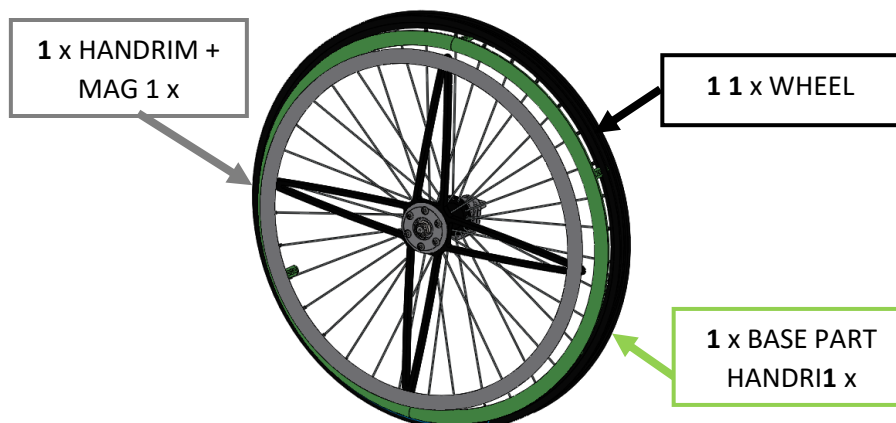
- One arm drive

Tool(s) required:

- $\frac{3}{4}$ Ratchet
- $\frac{3}{4}$ Wrench
- Adjustable wrench

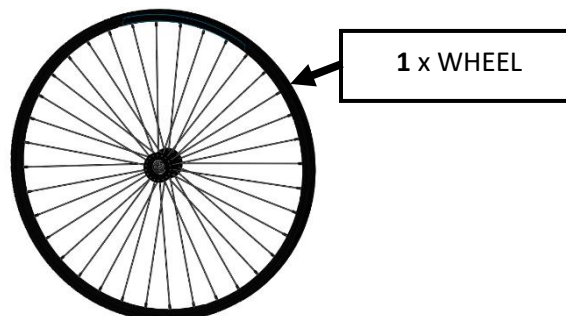
• *DRIVE WHEEL COMPONENT :

The drive wheel is the wheel with which the user will control his wheelchair.



• **DRIVEN WHEEL COMPONENT:

The driven wheel is the wheel driven by the driving wheel



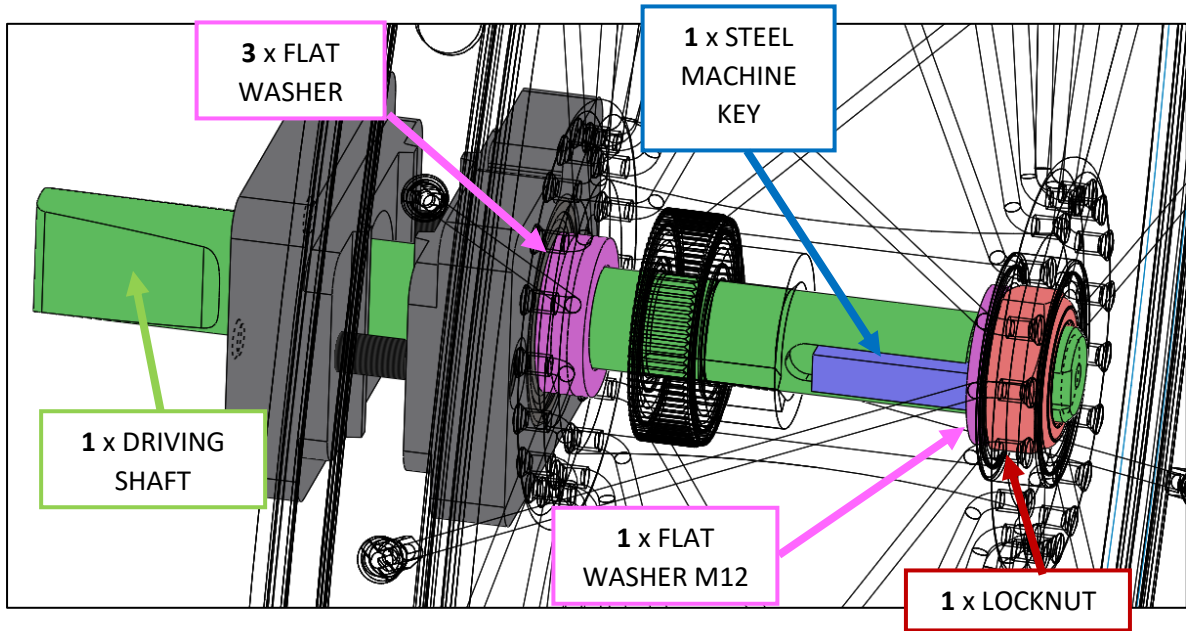


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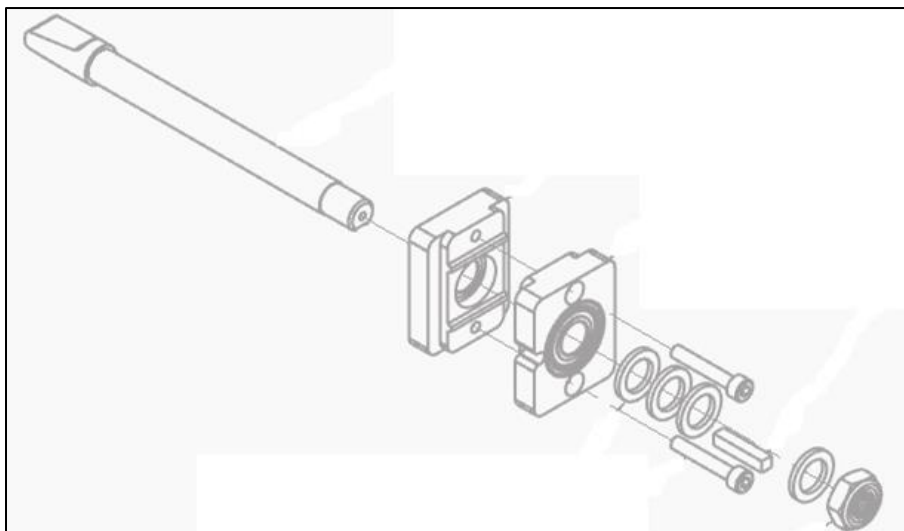
One Arm Drive Adjustment

- HARDWARE ASSEMBLY :**

Detailed view :



Exploded view :





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- **BEFORE STARTING:**

Before carrying out the disassembly, **check what type of tire is installed on the rims:**



UNIDIRECTIONAL
TREAD



BIDIRECTIONAL
TREAD

If a BIDIRECTIONAL TREAD type is installed on the rim, go directly to the **Procedure** without considering the operation **Reverse the direction of the tire (Op.5)**.

If a UNIDIRECTIONAL TREAD type is installed on the rim, the operation **Reverse the direction of the tire (Op.5)** should be considered.





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Note: Before starting, make sur you have **removed the extensible transmission shaft** between the two wheels.

1. **Remove the drive wheel*:**
Remove the **driving shaft** from the wheel hub by using the adjustable wrench and ¾ wrench.



2. **Removed the steel machine key:**
Remove the **steel machine key** from the wheel hub. In case of difficulties, use a screwdriver and a hammer to dislodge it. **BE CAREFUL TO NOT DAMAGE THE STEEL MACHINE KEY.**



3. **Remove the driven wheel**:**
Remove the **driving shaft** from the wheel hub by using the adjustable wrench and ¾ wrench.



4. **Removed the steel machine key:**
Remove the **steel machine key** from the wheel hub. In case of difficulties, use a screwdriver and a hammer to dislodge it. **BE CAREFUL TO NOT DAMAGE THE STEEL MACHINE KEY.**



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5. **Change the direction of the unidirectional tread tire on the rim:**
Deflate the tires in order to be able to unload them from the rims, and turn them over in order to modify the direction of the treads. Then inflate.

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6. **Install the drive wheel*:**
Insert the **driving shaft** inside the wheel hub, the handrim and mounting plate. **BE SURE TO RESPECT THE HARDWARE ASSEMBLY OF THE WHEEL (Page 2).**



7. **Install the steel machine key:**
Align grooves included in the **driving shaft** and the wheel hub. Insert the **steel machine key**. In case of difficulties, use a screwdriver and a hammer to dislodge it. **BE CAREFUL TO NOT DAMAGE THE STEEL MACHINE KEY.**





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8. Install **the driven wheel****:

Insert **the driving shaft** inside the wheel hub and mounting plate. **BE SURE TO RESPECT THE HARDWARE ASSEMBLY OF THE WHEEL (Page 2).**

9. Install **the steel machine key**:

Align grooves included in the **driving shaft** and the wheel hub. Insert the steel machine key. In case of difficulties, use a screwdriver and a hammer to dislodge it. **BE CAREFUL TO NOT DAMAGE THE STEEL MACHINE KEY.**



**See page 1 for definition.*

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