



INSTALLATION INSTRUCTIONS

Adding and Removing Stem Bolts

COMPATIBLE WITH VELOCE AND APEX

Material(s) required:

- Stem Bolt assembly

Tool(s) required:

- 17mm wrench
- 4mm Allen key

1. **Remove the socket cap screw:**
Unscrew the socket cap screw by using the 4mm Allen key.



2. **Remove the Stem Bolt:**
Insert the Allen key in the hole and use the 17mm wrench to unscrew the locknut.





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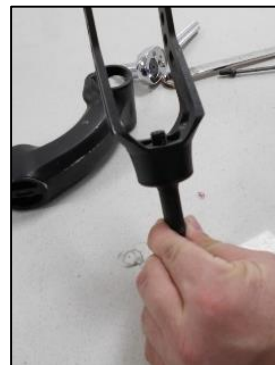
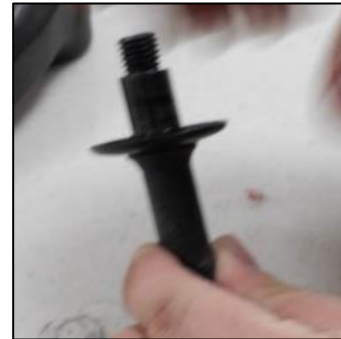
3. Dismantle the elements:

Remove all elements from the Stem Bolt



4. Reassemble the Stem Bolt:

Assemble the elements on the Stem Bolt by starting the Bearingfork Cap. Add the fork and the bolt.



5. Tighten the assembly:

Tighten the assembly by the Allen Key in the hole included in the Stem Bolt and using the 17mm wrench.



6. Reassemble the Socket cap:

Insert the Stem Bolt in the Housing and use 4mm Allen Key to fix it with a torque of 12Nm.

