

### INSTRUCTION SHEET SET THE CENTER OF GRAVITY ON FOLDING

### **WHEELCHAIRS**



This document explains how to **adjust** the center of gravity of Motion Composites **folding wheelchairs.** The center of gravity is adjusted differently depending on the **type of** rear wheel **mounting plate**:

- Multi-position
- 6 positions non-reversible
- 12 positions reversible

The documents mentioned in below are available at <u>motioncomposites.com</u> (Support and Education/ How-to documents):

- Squaring the front caster housings (MC-MTKG-WI-0008)
- Changing camber angle on folding wheelchairs (MC-MTKG-WI-0004)
- Changing camber angle on rigid wheelchairs (MC-MTKG-WI-0005)

### Wheelchair model(s)

### Tool(s) and materials required

- HELIO C2/XC2/A6/A7/Kid/K
- VELOCE
- CHRONOS
- PLATINUM 1/2
- COBALT 1/2
- MOVF

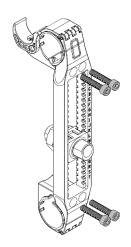
- Worktable or flat leveled surface
- Wheelchair support or any other object to support the wheelchair
- Measuring tape
- Torque wrench
- Hex keys (Allen keys): 4 mm, 5 mm
- Medium strength threadlocker adhesive (Blue Loctite)

#### **IMPORTANT INFORMATION**

- REMINDER: The further forward the center of gravity is, the more responsive the chair is. The further back the center of gravity is, the more stable the chair is.
- When the center of gravity is changed and the seat has a slope, the position of the front caster housing must be checked and adjusted if necessary
  - Changing center of gravity shifts the angle of the front caster housing, which may need to be repositioned to a 90° angle relative to the floor
  - See instruction sheet "Squaring the front caster housings" (MC-MTKG-WI-0008)
- When the center of gravity is changed, the rear seat height should also be checked and adjusted if necessary
  - To adjust the rear seat height, raise or lower the rear wheel axle
  - See the instruction sheet "Changing camber angle on folding wheelchairs" (MC-MTKG-WI-0004). The first few pages explain how to adjust the rear seat height, among other things

### ADJUSTING THE CENTER OF GRAVITY ON A CHAIR WITH MULTI-POSITION MOUNTING PLATES

- The multi-position mounting plate is used on the following models: HELIO A7/C2/XC2/Kids/K -PLATINUM 1/2 - VELOCE
- If possible, place the chair on a worktable
- Remove one or both wheels and place a support under the chair
- Unscrew and completely remove the 4 screws holding the rear wheel mounting plate using a 5 mm hex key



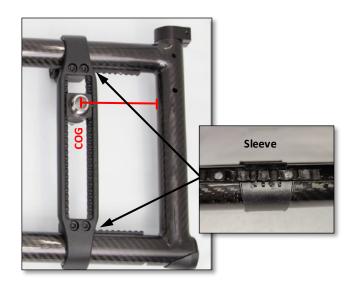
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### INSTRUCTION SHEET

### SET THE CENTER OF GRAVITY ON FOLDING WHEELCHAIRS

- Open the mounting plate hinges at the top and bottom
- Move the mounting plate and the top and bottom plastic sleeves along the frame to the location of the center of gravity (COG) as prescribed by the therapist.
  - Center of gravity can be adjusted from 1" to 3 ¾" or 4", depending on the model in ¼ inch increments
  - IMPORTANT: The center of gravity is measured between the inside of the rear vertical tube of the frame and the center of the axle receiver (large photo)
  - ATTENTION: The plastic sleeves must not cover the notched rails (small photo)



#### • Close the hinges

- CAUTION: Make sure that the mounting plates are perpendicular to the frame tube at the top and bottom (see photo) and that the hinges are properly closed on the plastic sleeves and the notched rails.
- Apply medium strength threadlocker adhesive (blue Loctite) to the last threads of all screws
- Insert and screw in the 4 screws that hold the mounting plate
- If both rear mounting plates are properly attached, there should be approximately ¼" (6 mm) of space between the two seat rail brackets when the chair is closed
- Apply a tightening torque of 12 Nm to the 4 screws of the mounting plate



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## SET THE CENTER OF GRAVITY ON FOLDING WHEELCHAIRS

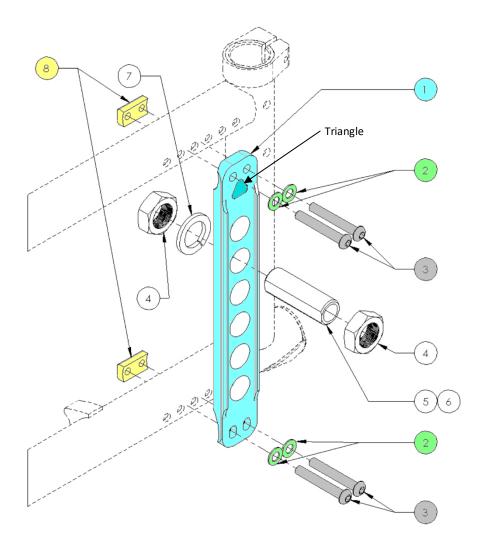
#### ADJUSTING THE COG ON A CHAIR WITH 6 POSITIONS NON-REVERSIBLE OR 12 POSITIONS REVERSIBLE MOUNTING PLATES

Models: MOVE - CHRONOS

• These models use a 6 positions non-reversible mounting plate

Models: HELIO A6 - COBALT 1/2

- These models use a reversible 12 positions mounting plate
- If possible, place the chair on a worktable
- Remove one or both wheels and place a support under the chair
  - If it is a 12 positions reversible mounting plate, note whether the triangle is positioned up or down
- Completely remove the 4 screws (#3) holding the mounting plate (#1) to the rear wheels using a 4 mm hex key
  - Be careful not to drop or lose the washers (#2) and threaded retainers (#8) on the back of the frame

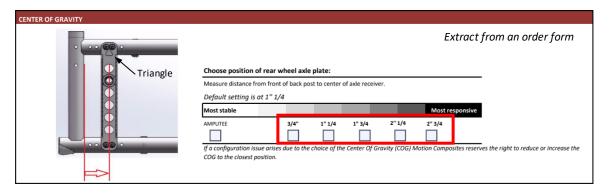


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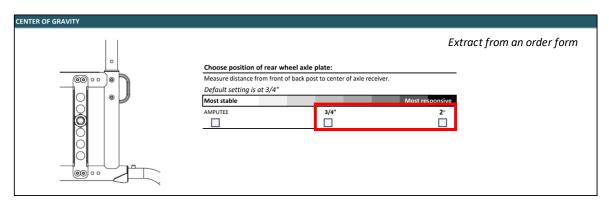


# SET THE CENTER OF GRAVITY ON FOLDING WHEELCHAIRS

- Position the mounting plate where the center of gravity should be as prescribed by the therapist.
  - If it is a 12 positions reversible mounting plate, install the triangle in the same position as noted at disassembly (up or down). Note that you may need to adjust it again to adjust the rear seat height, which may involve reversing the plate
  - There are 5 possible positions for the 12-position reversible mounting plates



• There are 2 possible positions for the 6 positions non-reversible mounting plates



- IMPORTANT: The center of gravity is measured between the inside of the rear vertical tube of the frame and the
  center of the axle receiver
- Apply medium strength threadlocker adhesive (blue Loctite) to the last threads of all screws
- Insert the washers into the screws
- Insert and screw the 4 screws that hold the mounting plate to the threaded retainer that you have placed on the back of the frame tube opposite the screws
- Apply a tightening torque of 7 Nm to the 4 screws of the mounting plate

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